

FIGURE 1 (PRIOR ART)

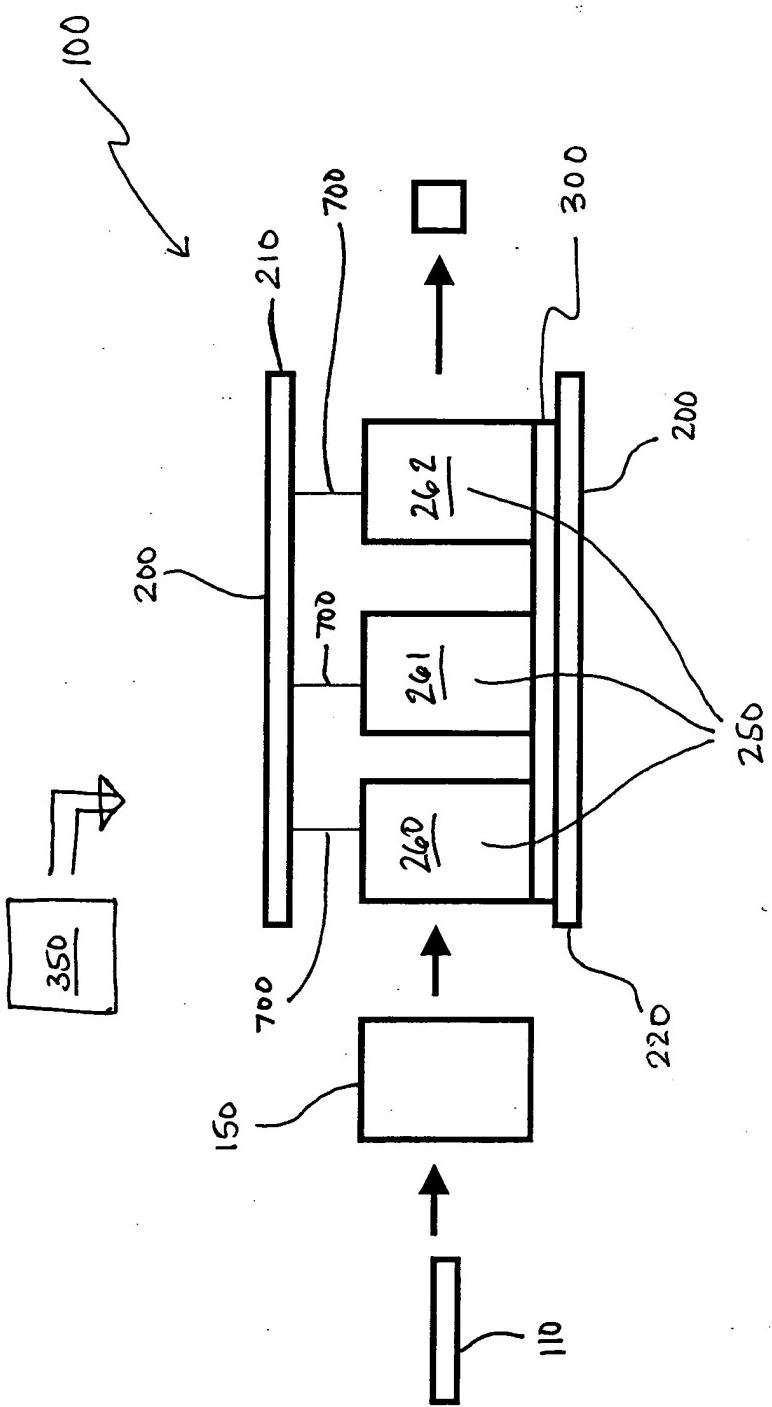


FIGURE 2

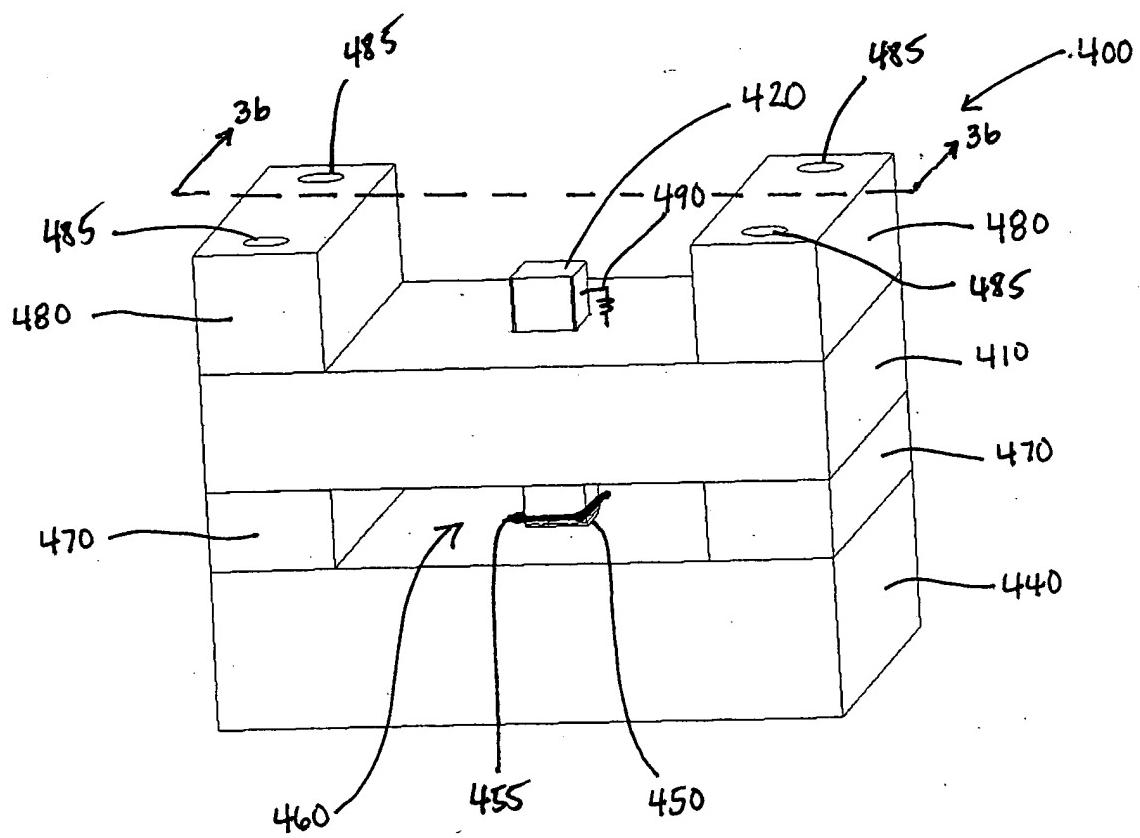


Figure 3a

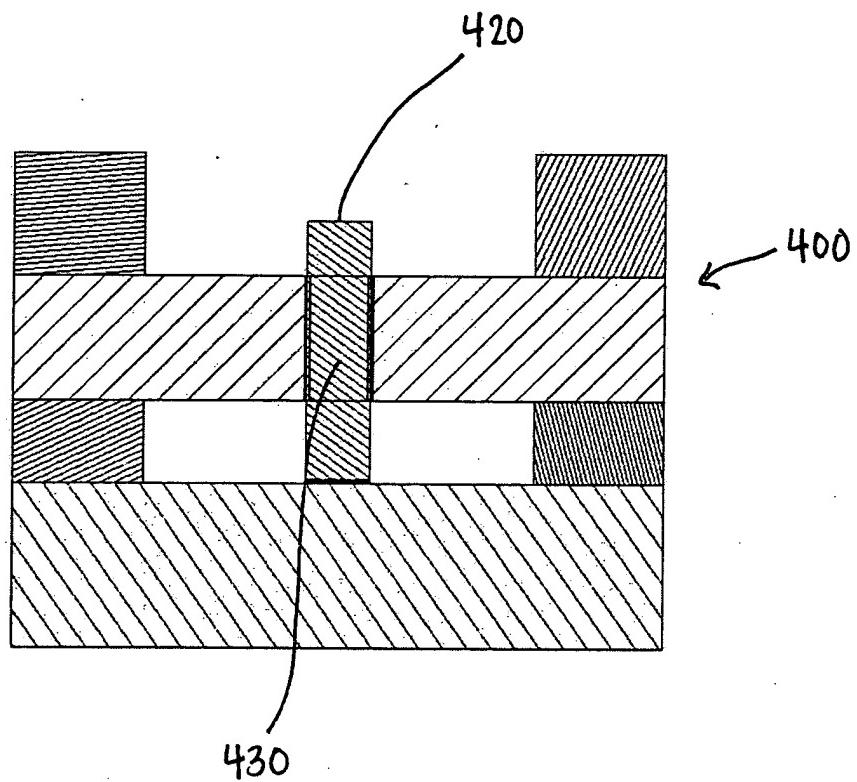


Figure 3b

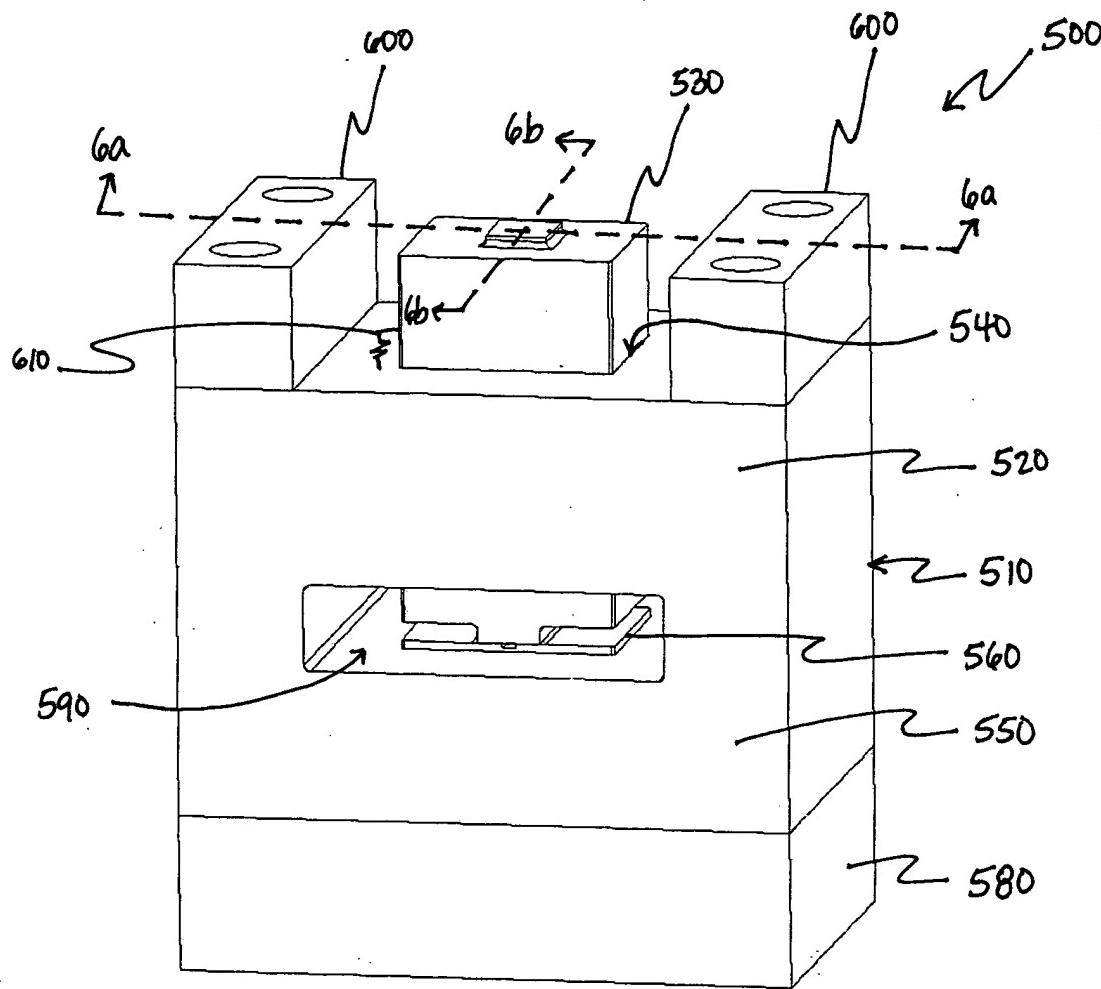


Figure 4

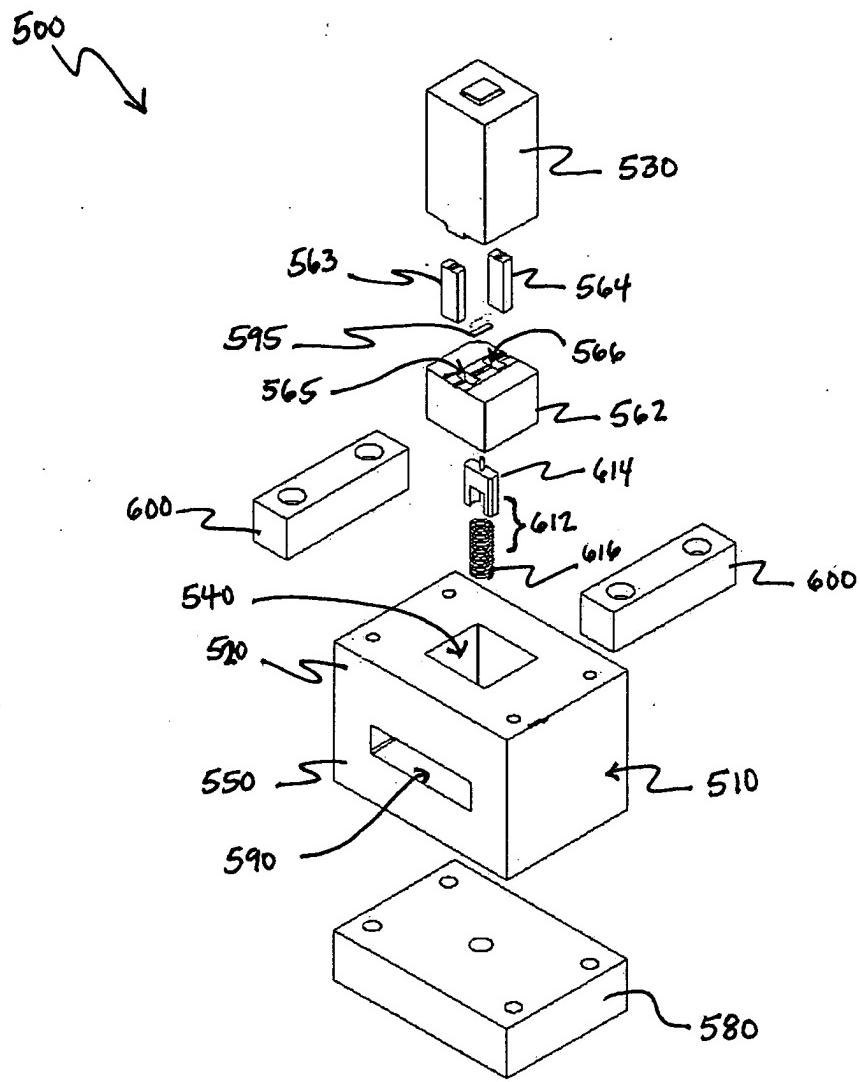


Figure 5

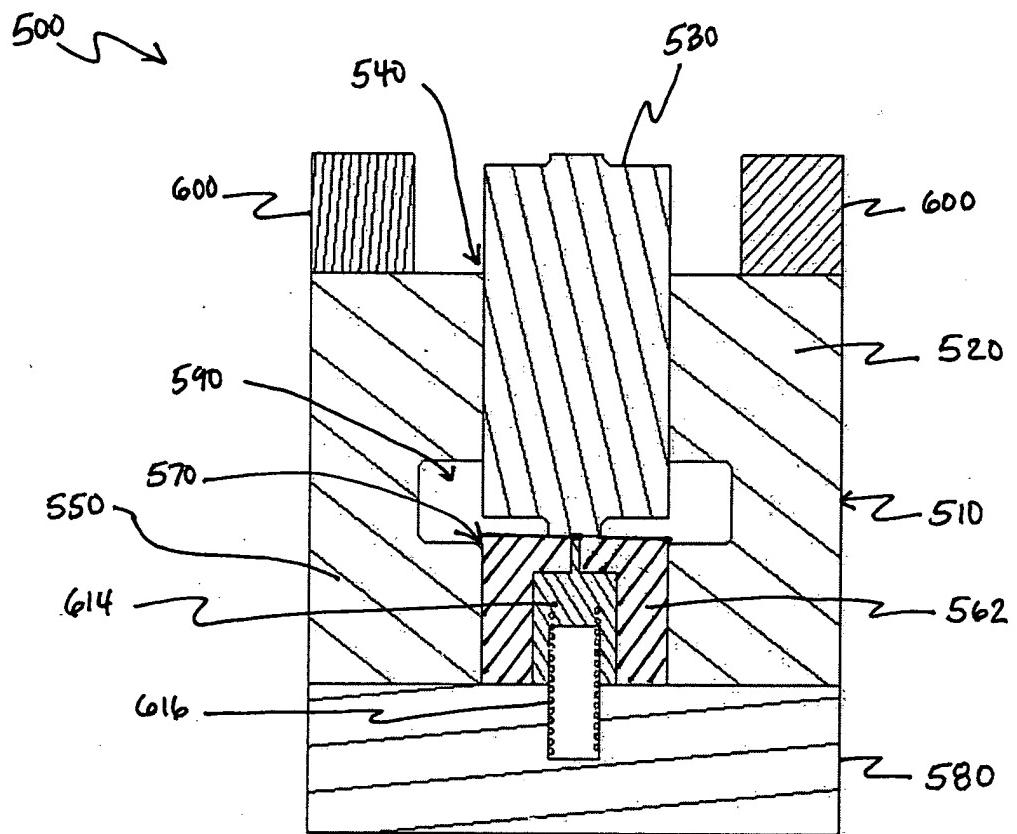


Figure 6a

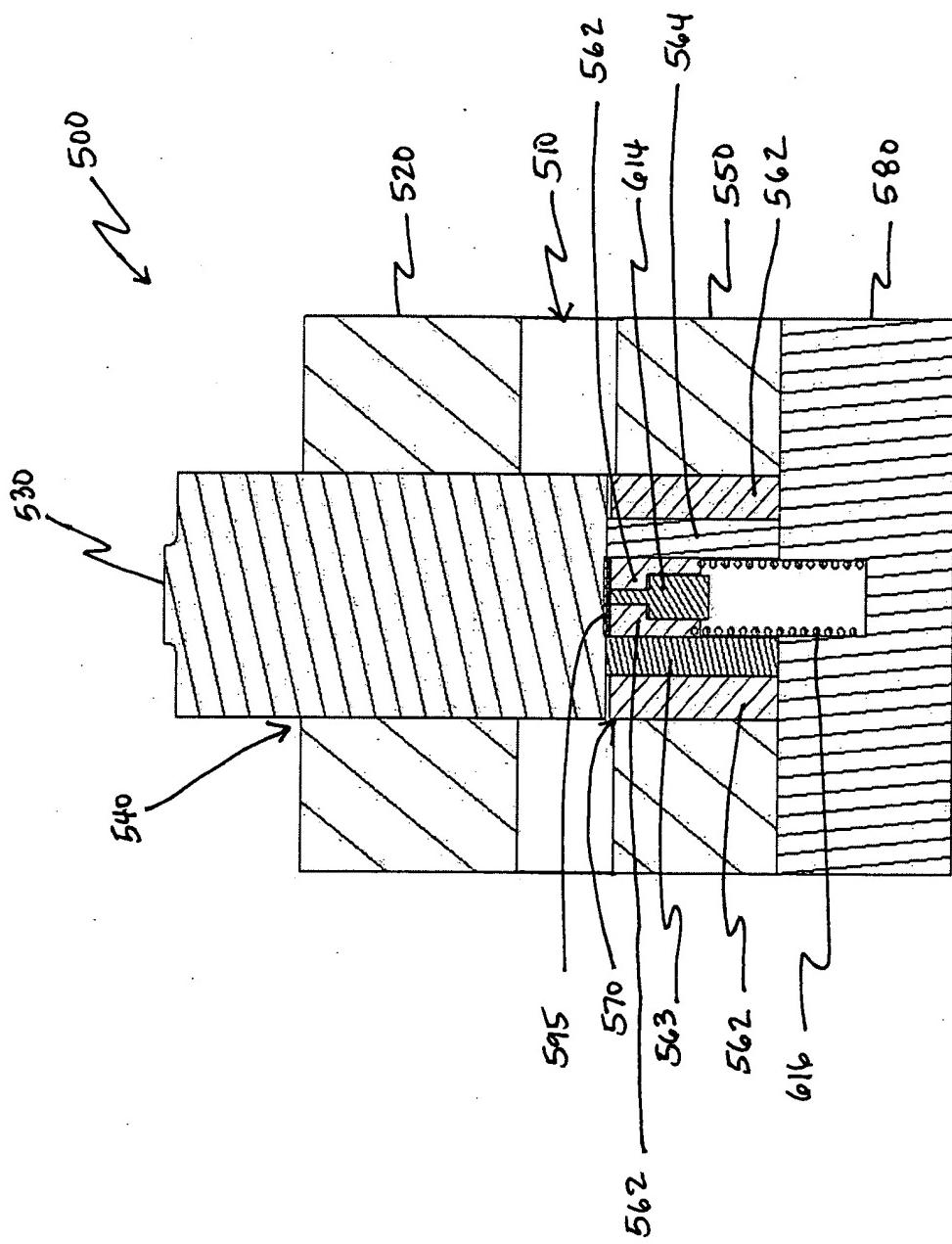


Figure 6b

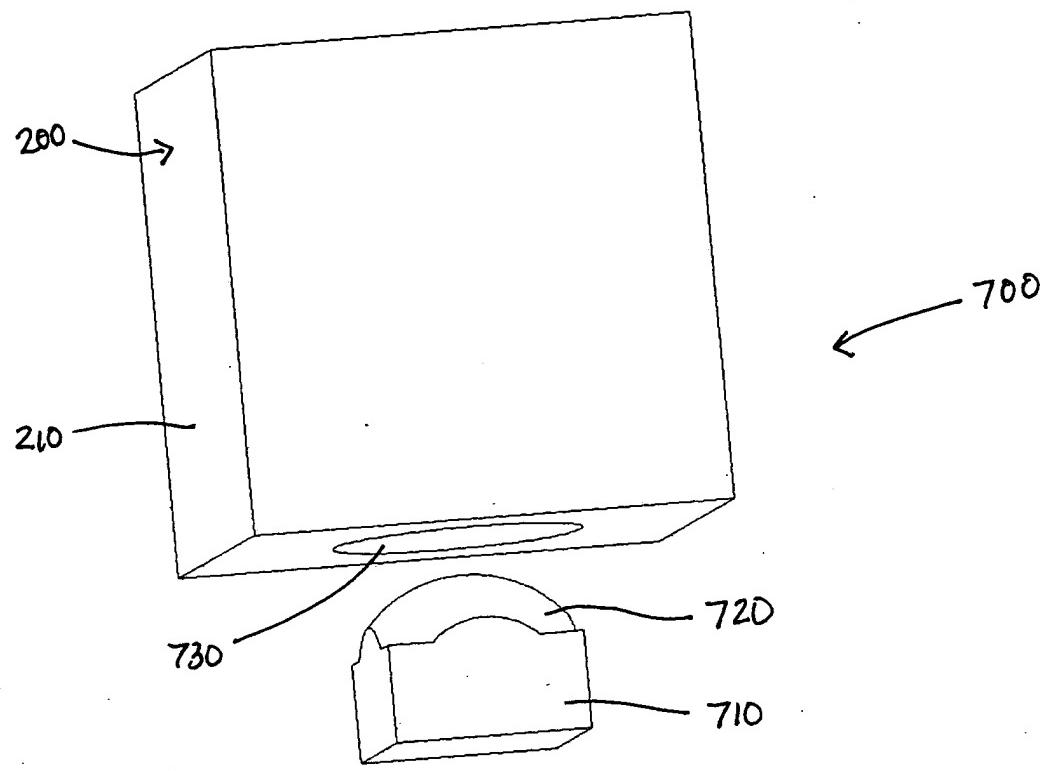


Figure 7a

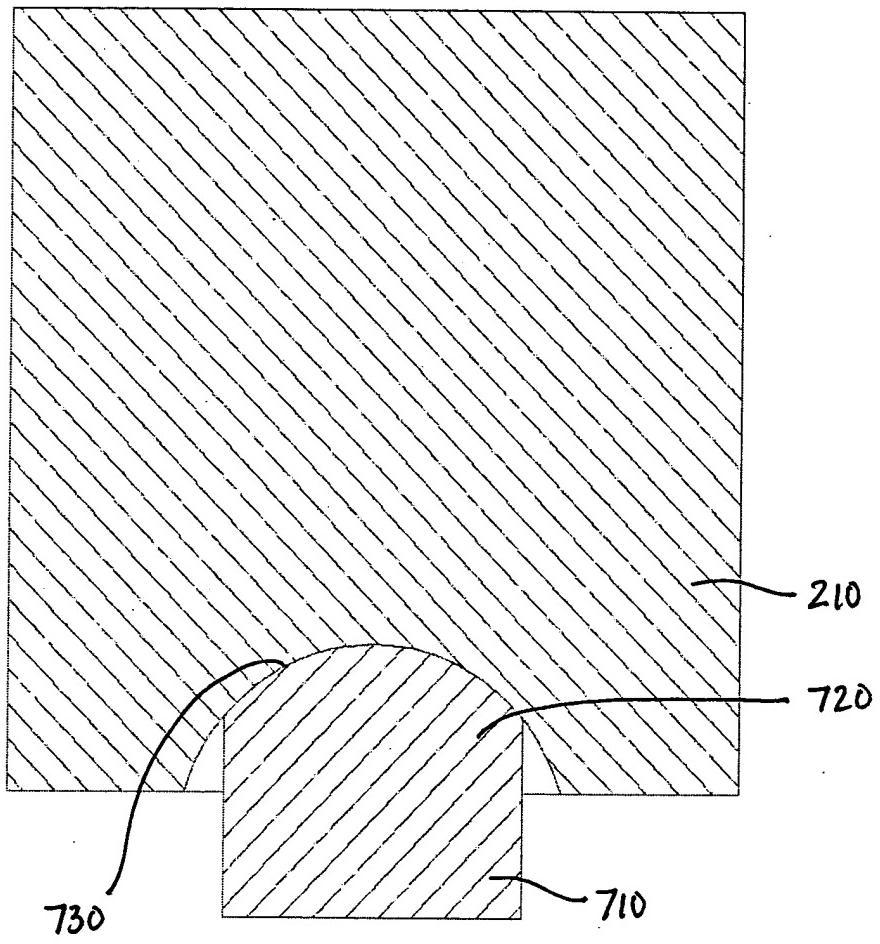


Figure 7b

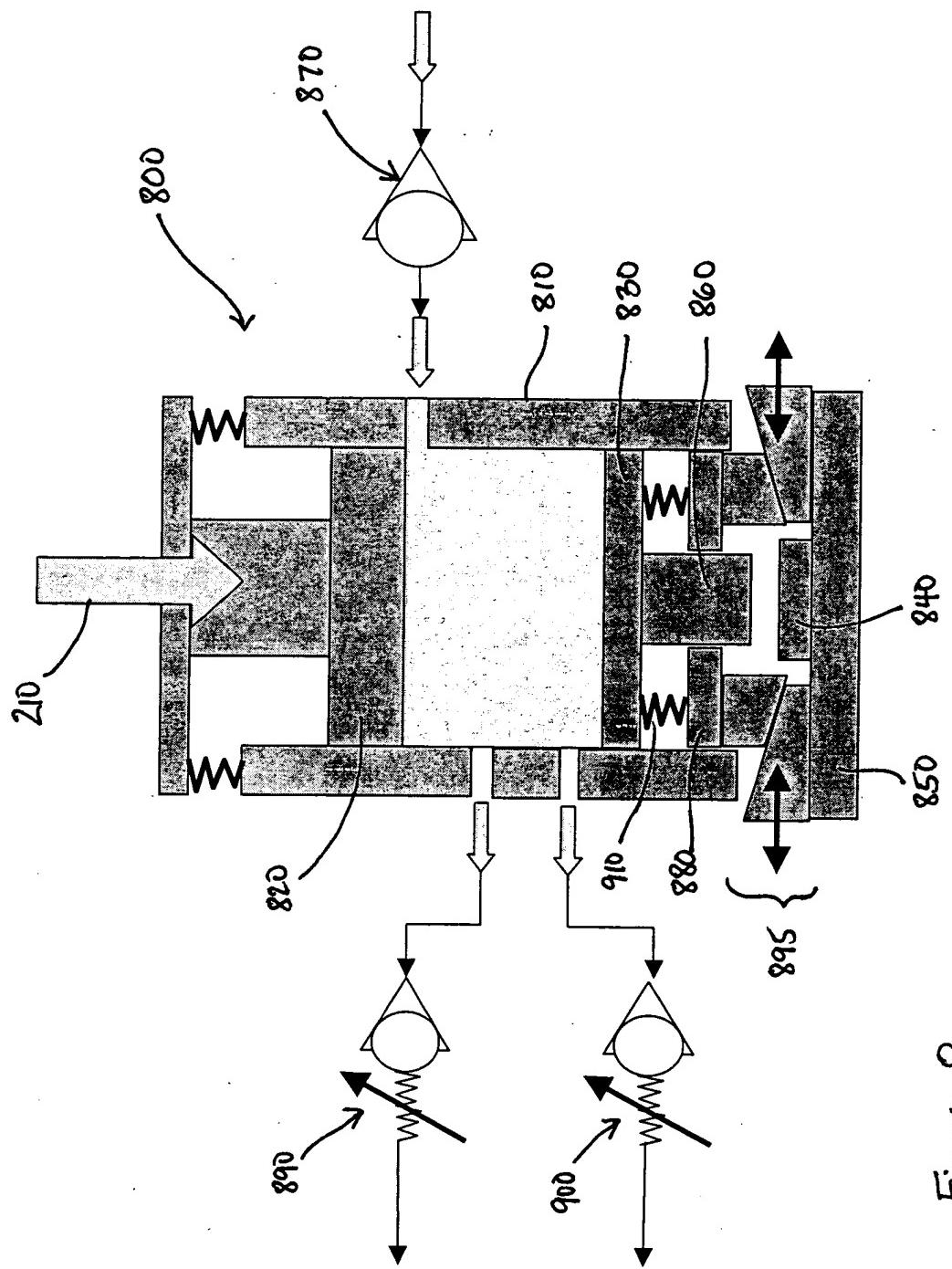


Figure 8a

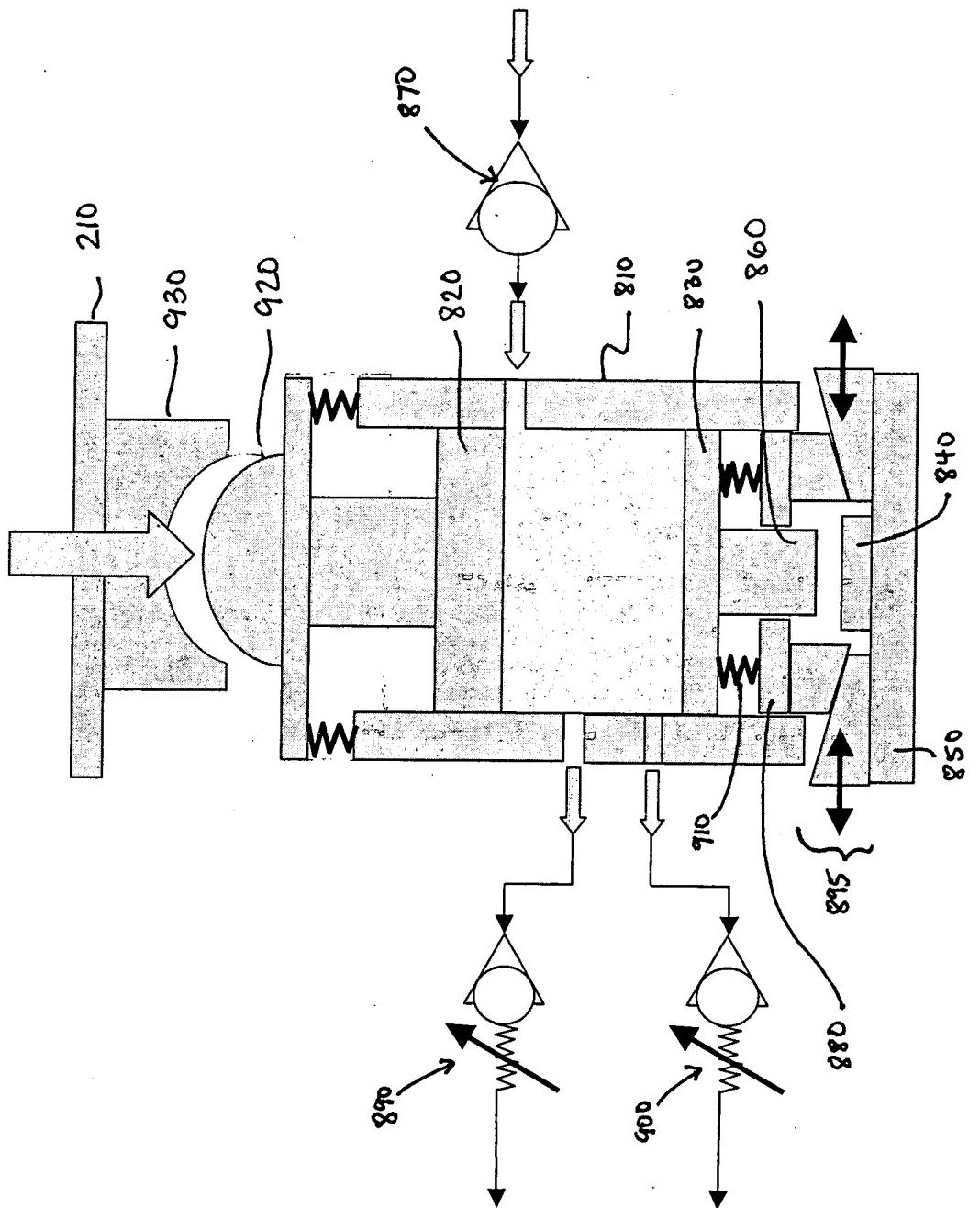


Figure 8b

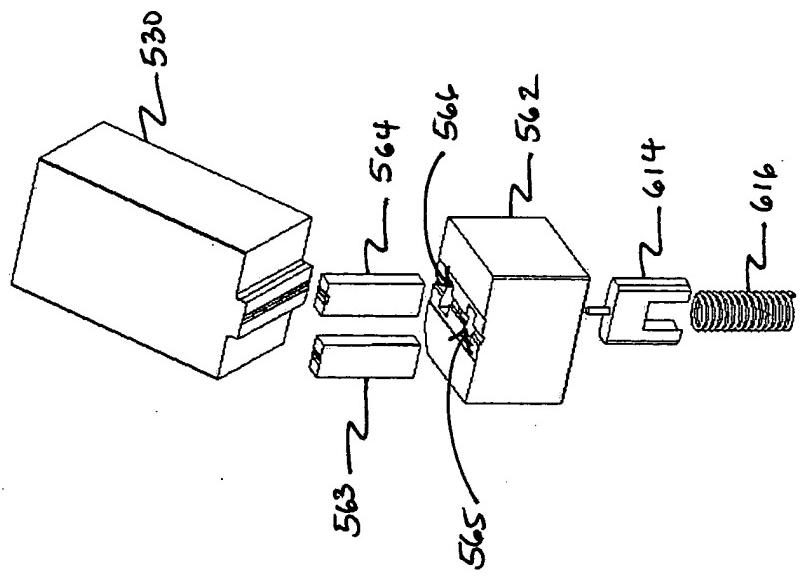


Figure 9b

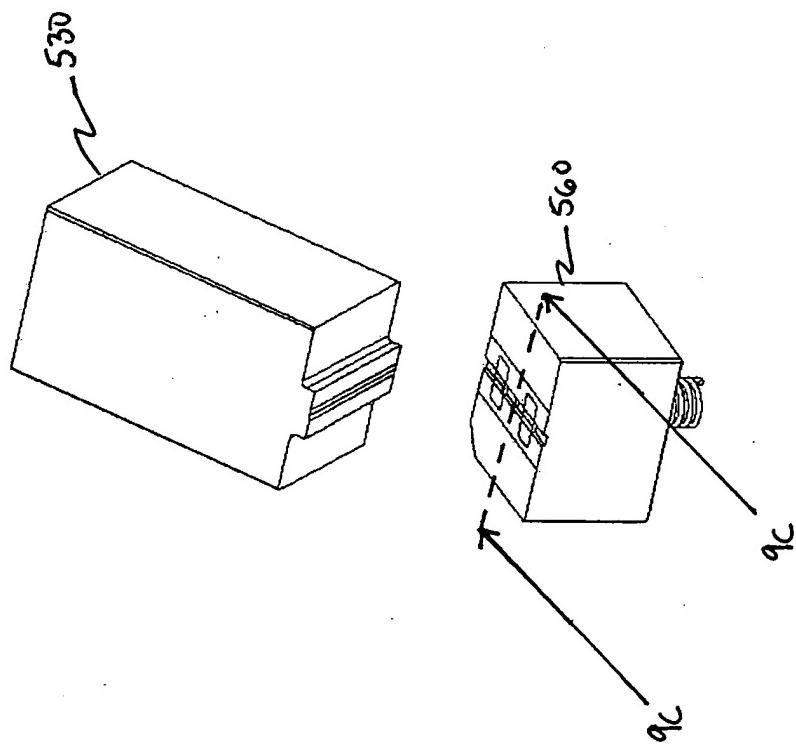


Figure 9a

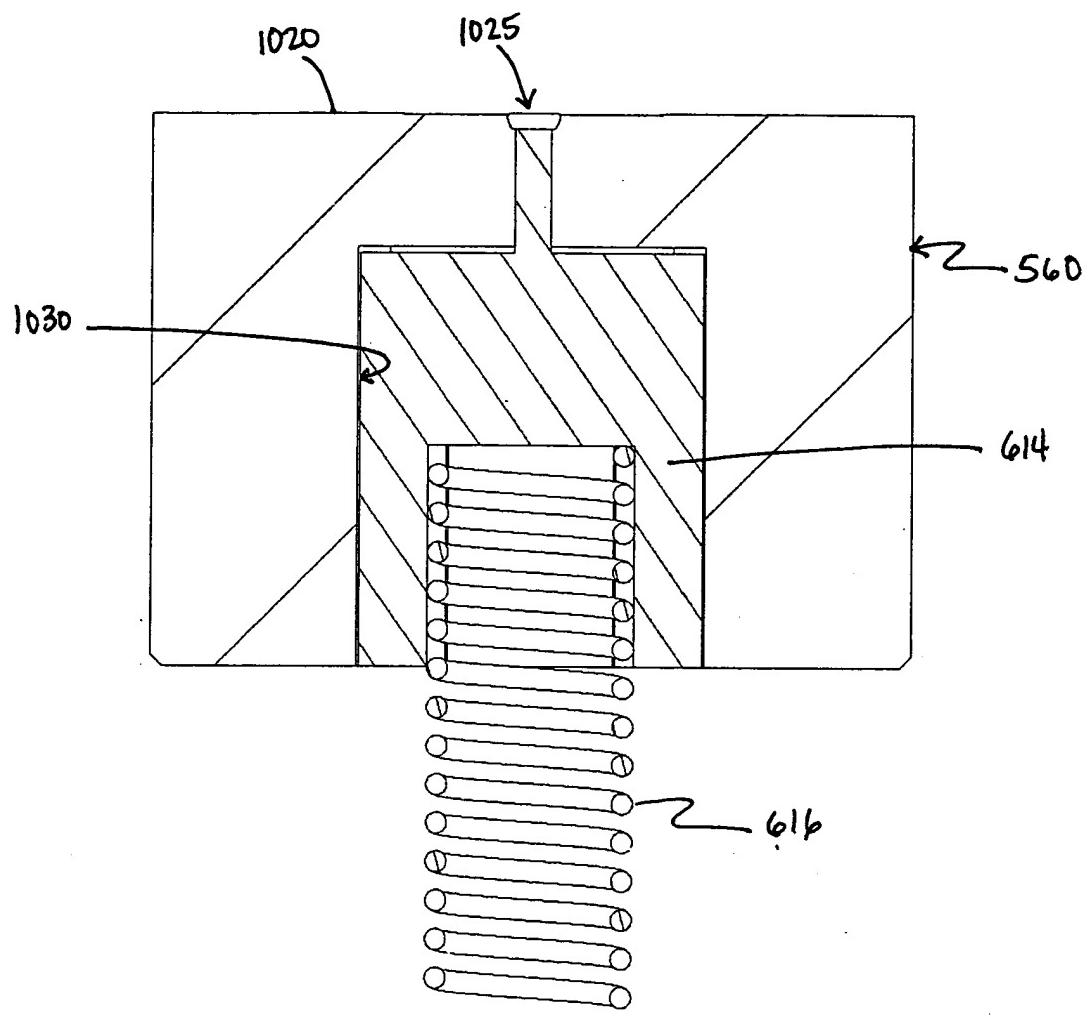


Figure 9C

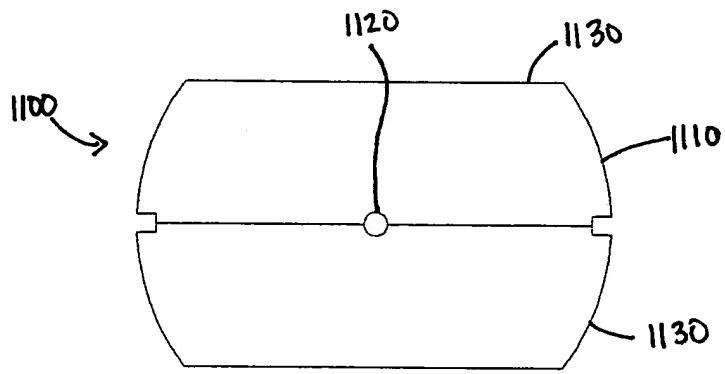


Figure 10a

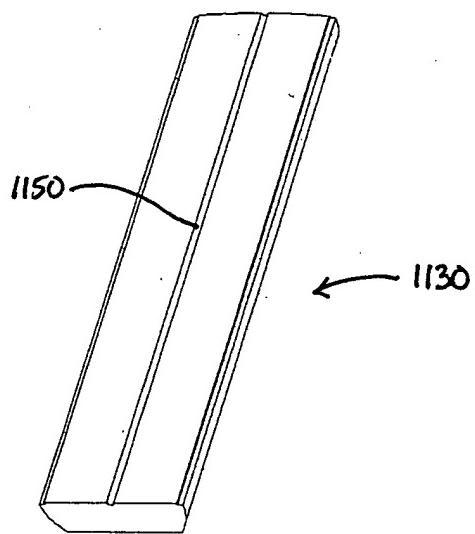


Figure 10b

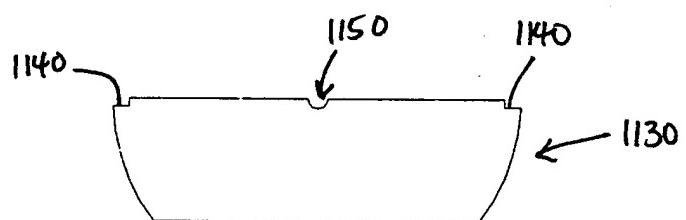


Figure 10c

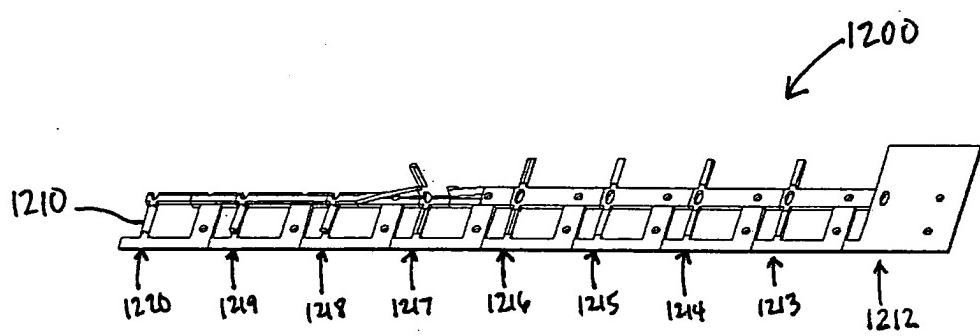


Figure 11a

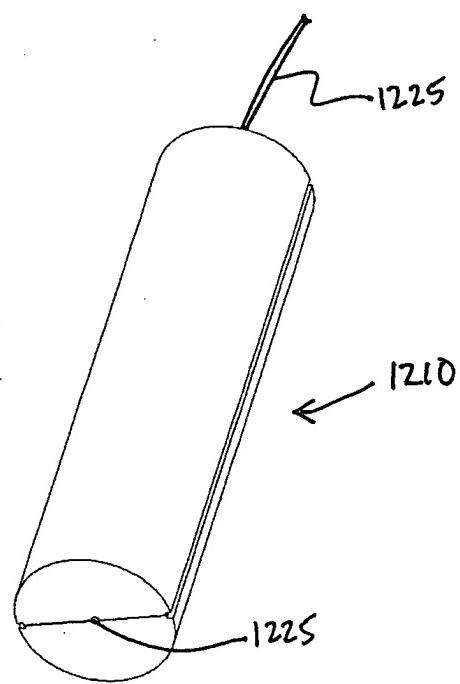


Figure 11b

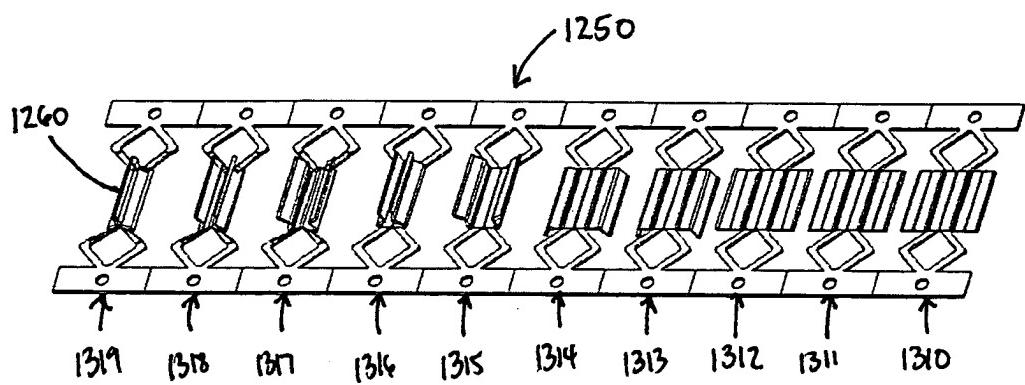


Figure 12a

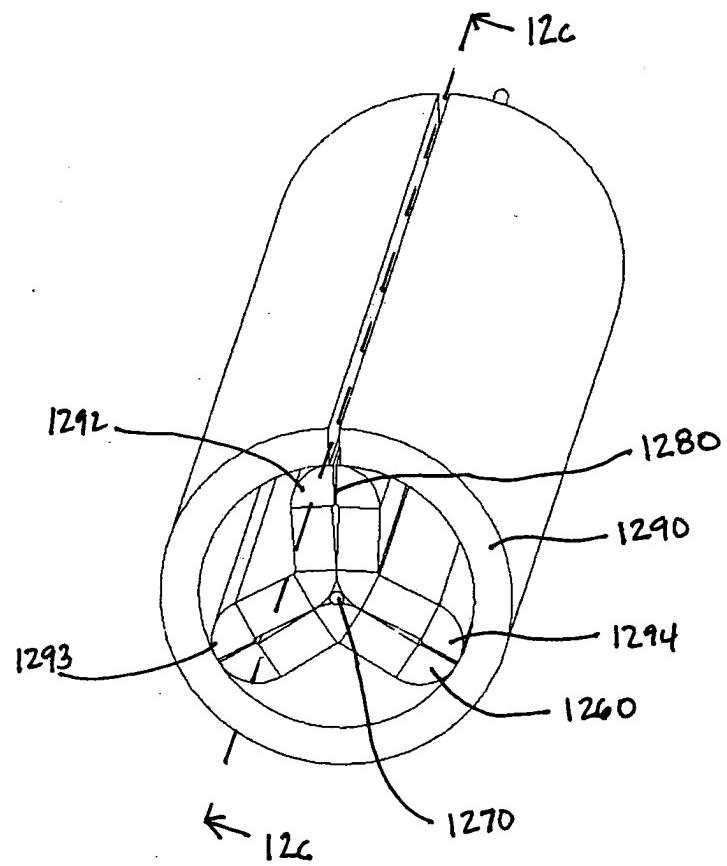


Figure 12b

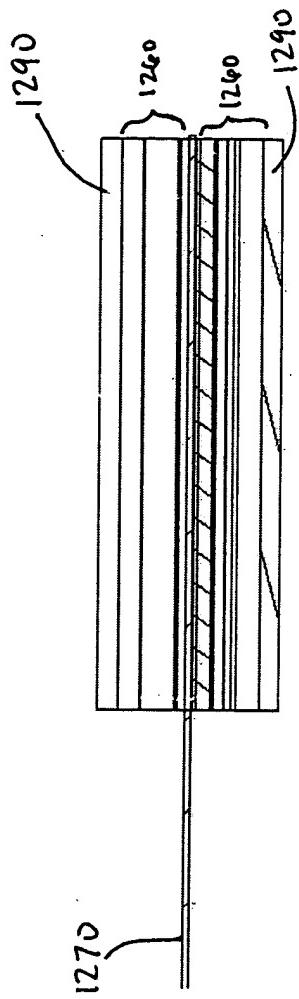


Figure 12c

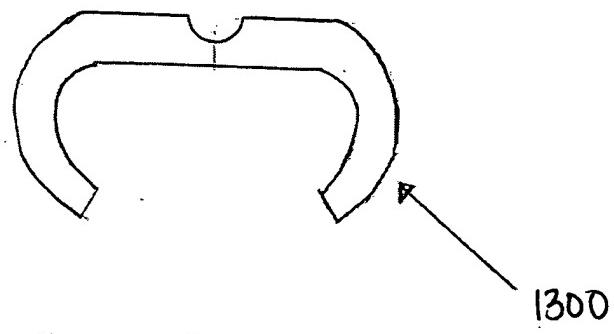


Figure 13

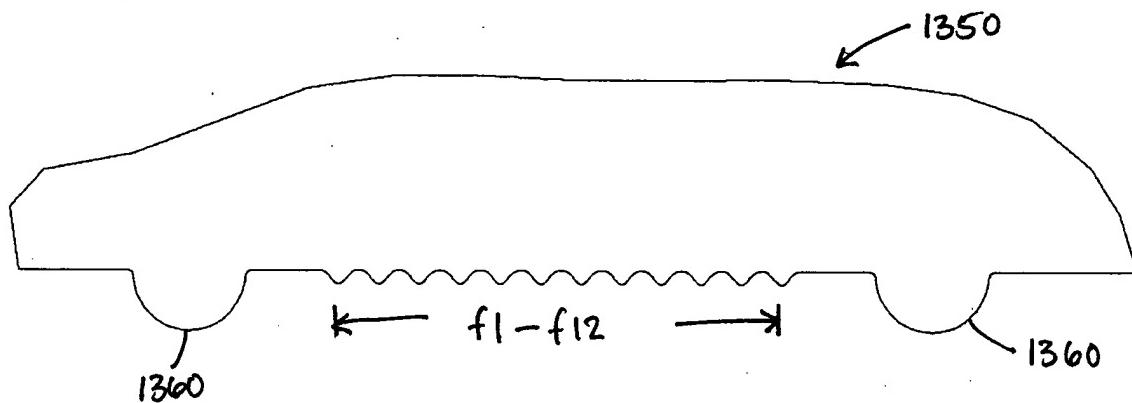


Figure 14

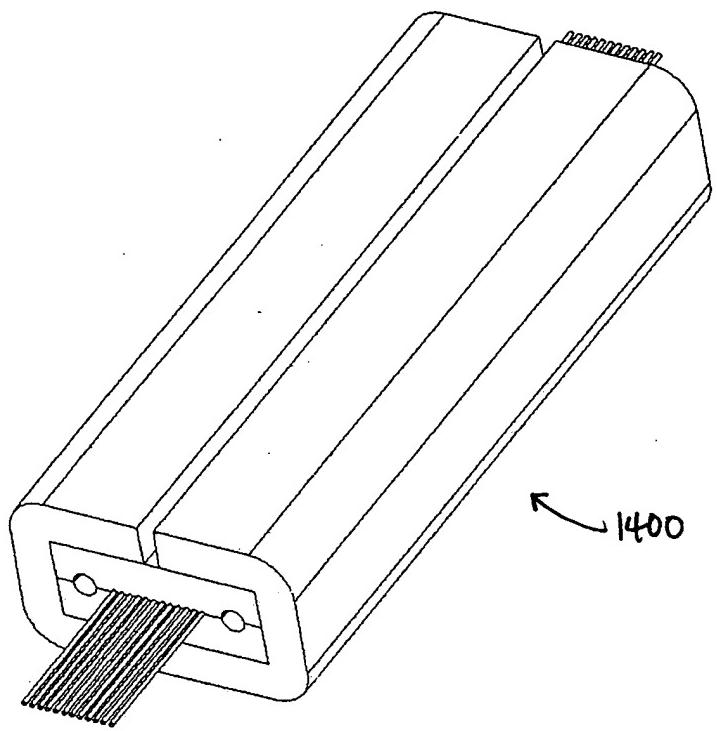


Figure 15

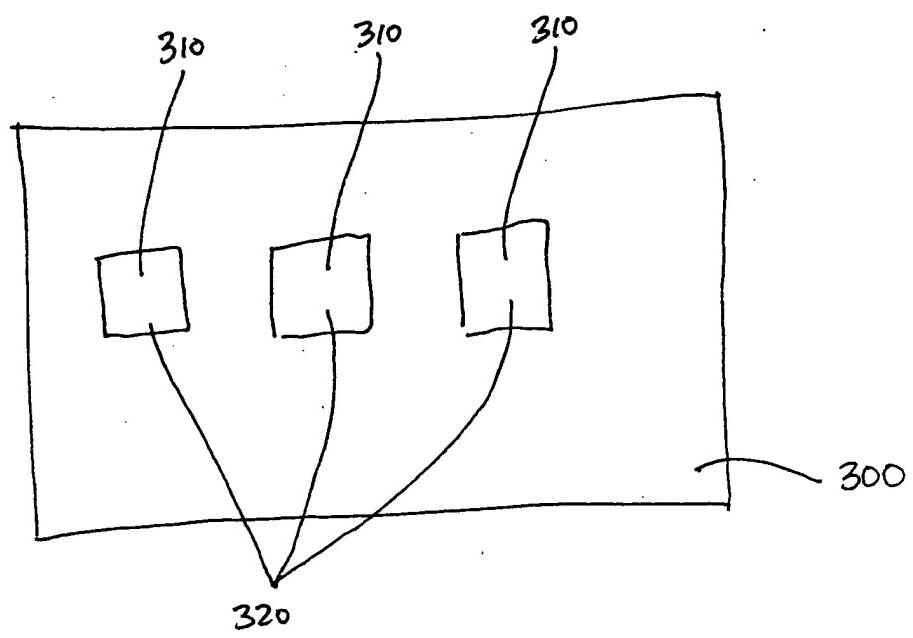


Figure 16

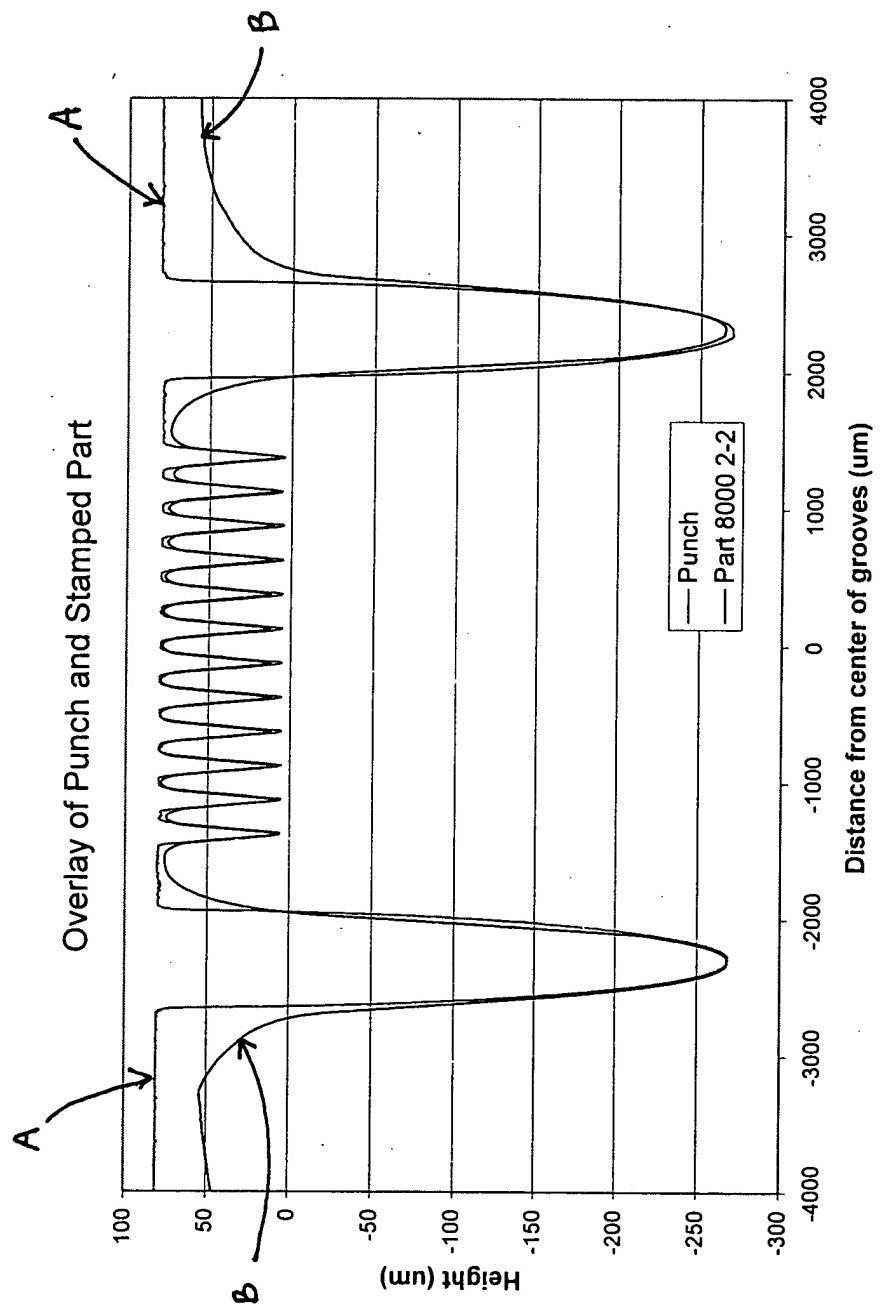


Figure 17

Finite Element Analysis of Process

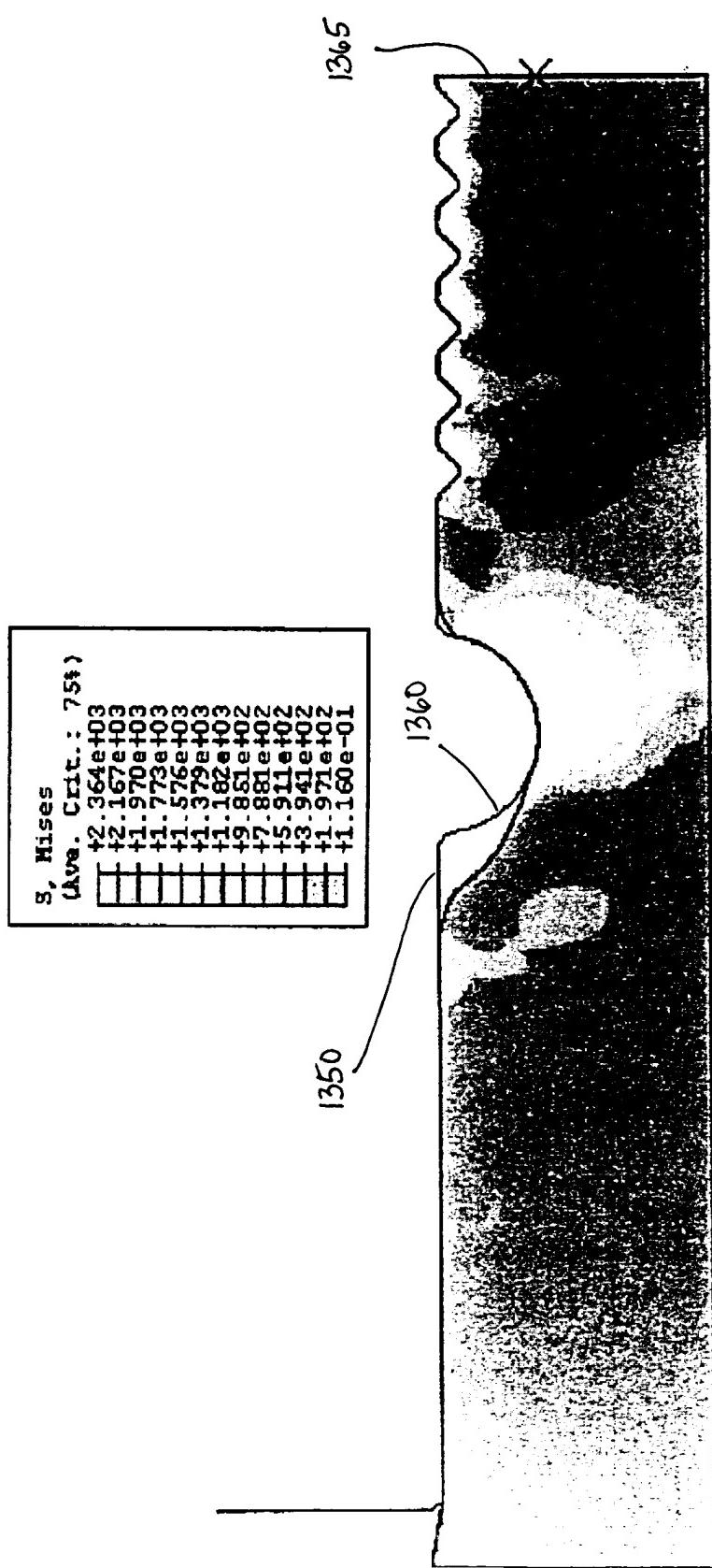


Figure 18

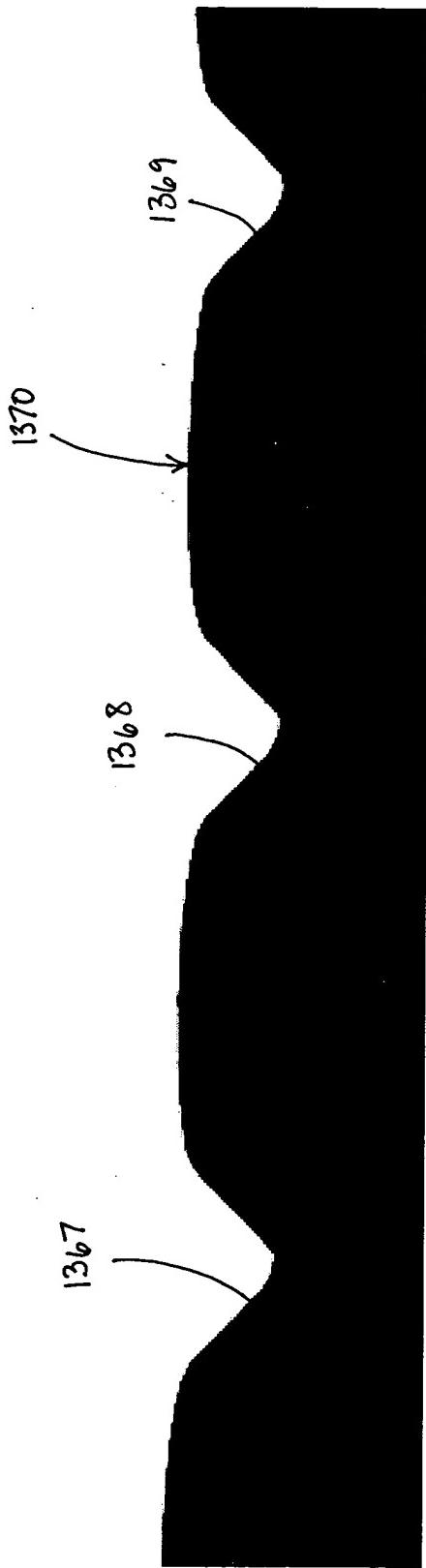


Figure 19

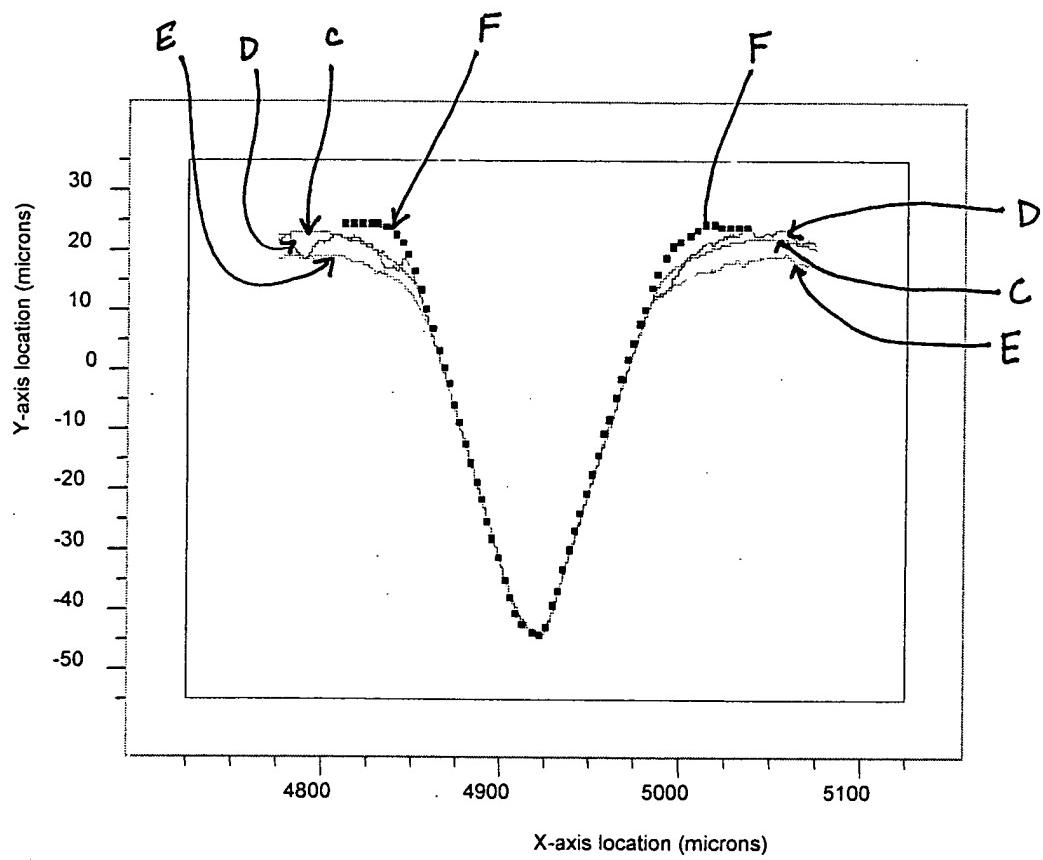


Figure 20

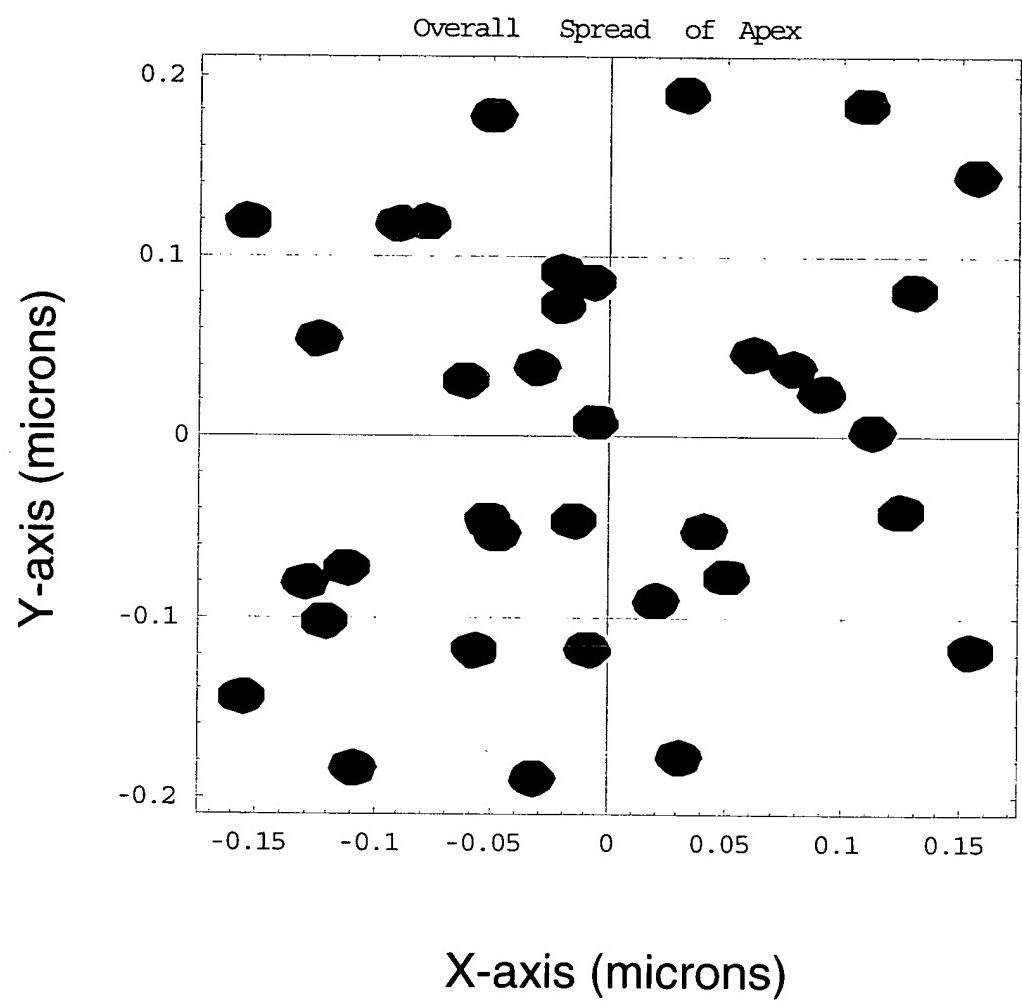


Figure 21